	TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KV12	EN IN		JEET		
ADVIK P14	TPM CIRCLE NAME :		LOSS NO. / STEP					0	_			NAIZ	en id				
DEPT :- Machine shop CELL :- A 351 CELL NAME:- Drum Gear Shifter.										D S M F/IMS/05 OPERATION :- Soft Facing & Turning							
		IDEA :- Change the design of revolving center.															
KAIZEN THEME :- Design standardization of Revolving Center.		IDEA	:- Change the de														
										BENCHMARK -							
		COUNTERMEASURE:-Modified the design of								TARGET			-	-			
WIDELY/DEEPLY:-		revolving center, to Increase the Strength.								KAIZEN START 01.08.1							
PROBLEM / PRESENT STATUS :- Machine										KAIZEN FINISH 10.08.15							
running time revolving center & inserts									Ť			DEDC .	Mr Ma	Ilikariu	n 2		
broken. Revolving center Hit to the cutting										TEAM MEMBERS :- Mr. Mallikarjuna Mr. Praveen Jannu, Mr. Ravi gowda							
tool.										IVII. FTAVEETI JAIIIIU, IVII. KAVI YUWUA							
			- There -	-forman													
											BENEFITS : 1) No breakage found.						
										 2) Machine idle time is eliminated due to fixture breakdown. 3) Revolving center consumption 							
				KAIZEN SUSTENANCE													
					and the second s												
BEFORE			AFTER							WHAT TO DO : Ir Reversible Kaizen							
WHY - WHY ANALYSIS :- Why1 : Machine running time revolving			RESULT : 1) No breakage found.							HOW TO DO:							
			2) Machine idle time is eliminated							FREQUENCY : One time action.							
center & inserts broken.		due to fixture breakdown.															
Why2 :Revolving center weak strength.		3) Revolving center consumption															
Why3 : Weak design & shape.		cost is reduced.															
	· •····••••••		4 –														
			3														
										COST INCURRED FOR MAKING KAIZEN							
ROOT CAUSE :- Weak design & shape.										MATERIAL COST LABOUR COST TOTAL COST IN RS IN RS IN RS							
			2 -							1330 150				<u>кз</u> 480			
REGISTRATION NO. & DATE: 783 & 20.08.15. REGISTERED BY :- Mr. Praveen Jannu MANAGER'S SIGN :- Mr.Ravigouda			0							SCOPE & PLAN FOR HORIZONTAL DEPLOYN SR. CELL TARGET RESPONSIBILITYSTA							
			0								LL 1 1e-2	ARGET			STATUS		
			-	efore After					1	For N Revol	/IT 4 ving 1	5-09-15	Mr. Pra Jan		Closed		
MANAGER'S SIGN :- IVIT.Ravigouda										cen	ter		Jan				